



**D5916-1 CLAMP**

**NOTES:**

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
OR 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE  
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR 4027 OR ASTM B209  
REF DART SPEC M6061T6B OR M6061T6S
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER DART QSI 044 6.1
- 7) WEIGHT: 0.06 lbs

**RELEASED**

2021 MAY 19  
HB ECR 21-215

APPROVED

A	NEW ISSUE	RF	20.12.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. A
MFG. APPR.	DD	<b>D5916</b>	SHEET 1 OF 1
APPROVED	ML	TITLE	SCALE
DE APPR.	DS	<b>CLAMP</b>	NTS
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